DR-1 DIGITAL RECORDER NOTES ON PB250/DR-1 INTERFACE

PBC 4119

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DR-1 DIGITAL RECORDER

A. SCOPE

This supplement provides detailed information describing modification of the Digital Incremental Recorder, Model 560 R, to permit on-line control by the PB250 Computer. The modified Digital Incremental Recorder, designated DR-1 Digital Recorder, includes a printed circuit assembly, additional wiring, and associated hardware. The DR-1 is connected to the PB250 by a cable assembly.

Included in this supplement are a schematic diagram and a logic diagram of the printed circuit assembly, a wiring diagram of the additional chassis wiring and cable assembly, and a list of major parts added.

No additional operation, troubleshooting, or maintenance information is included. Theory of operation of the printed circuit assembly is described at the logic diagram level.

Programming information for the DR-1 subroutine is included.

B. PRINCIPLES OF OPERATION

B-1. PB250 INPUTS

The PB250 controls the DR-1 Digital Recorder by PULSE TO SPECI-FIED UNIT commands (PTU commands). PTU commands are transmitted from receptacle J16 on the PB250 as a combination of signals (L1, L2, L3, L4, L5) on five output lines and a control pulse (Cpg) on a sixth line (see Figure 1). These signals are transmitted through the cable assembly and supplementary wiring to the CC79 Driver card. The output character gate signal (Cog) and operating voltage inputs to the CC79 Driver card are transmitted from receptacle J3 on the PB250.

Inputs from the PB250 to the CC79 Driver card determine the outputs which control the operation of the DR-l Digital Recorder. The pen is moved in the X-direction and the Y-direction, placed in contact with the paper, or raised from the paper, by six outputs from the CC79 Driver card.

B-2. CC79 LOGIC

PTU commands are applied to a set of amplifiers on the CC79 Driver card (see Figure 2). One PTU command causes a true output of the start AND gate, which sets the control flip-flop. The set output of the control flip-flop provides one input to each of two 3-input AND gates. A true output from the travel AND gate permits pen travel in the X-direction or the Y-direction; a true output from the contact AND gate makes it possible to place the pen in contact with the paper or to raise the pen from the paper. An output AND gate is provided for each direction of pen movement (+X, +Y, -X, -Y, pen up, pen down).

When the control flip-flop is in the set state, PTU commands activate of one of the output AND gates when either the travel AND gate or the contact AND gate is activated by the output character gate signal (Cog). The pen can be controlled by PTU commands until a PTU command causes a true output of the stop AND gate. A true output from the stop AND gate resets the control flip-flop, removing the set output from the travel AND gate and the contact AND gate.

Refer to Figure 3 for a schematic diagram of the CC79 Driver card.

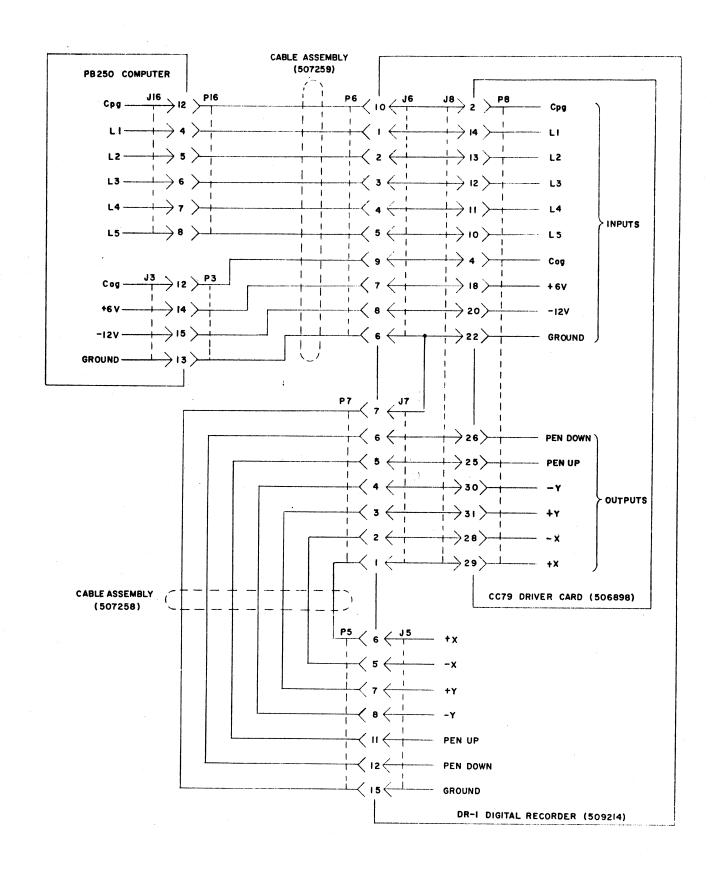


Figure 1. PB250/DR-1 Interface, Schematic Diagram

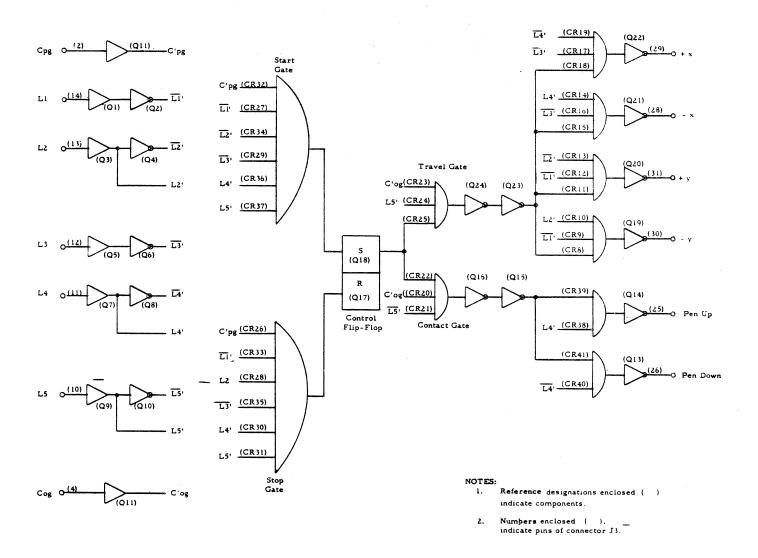
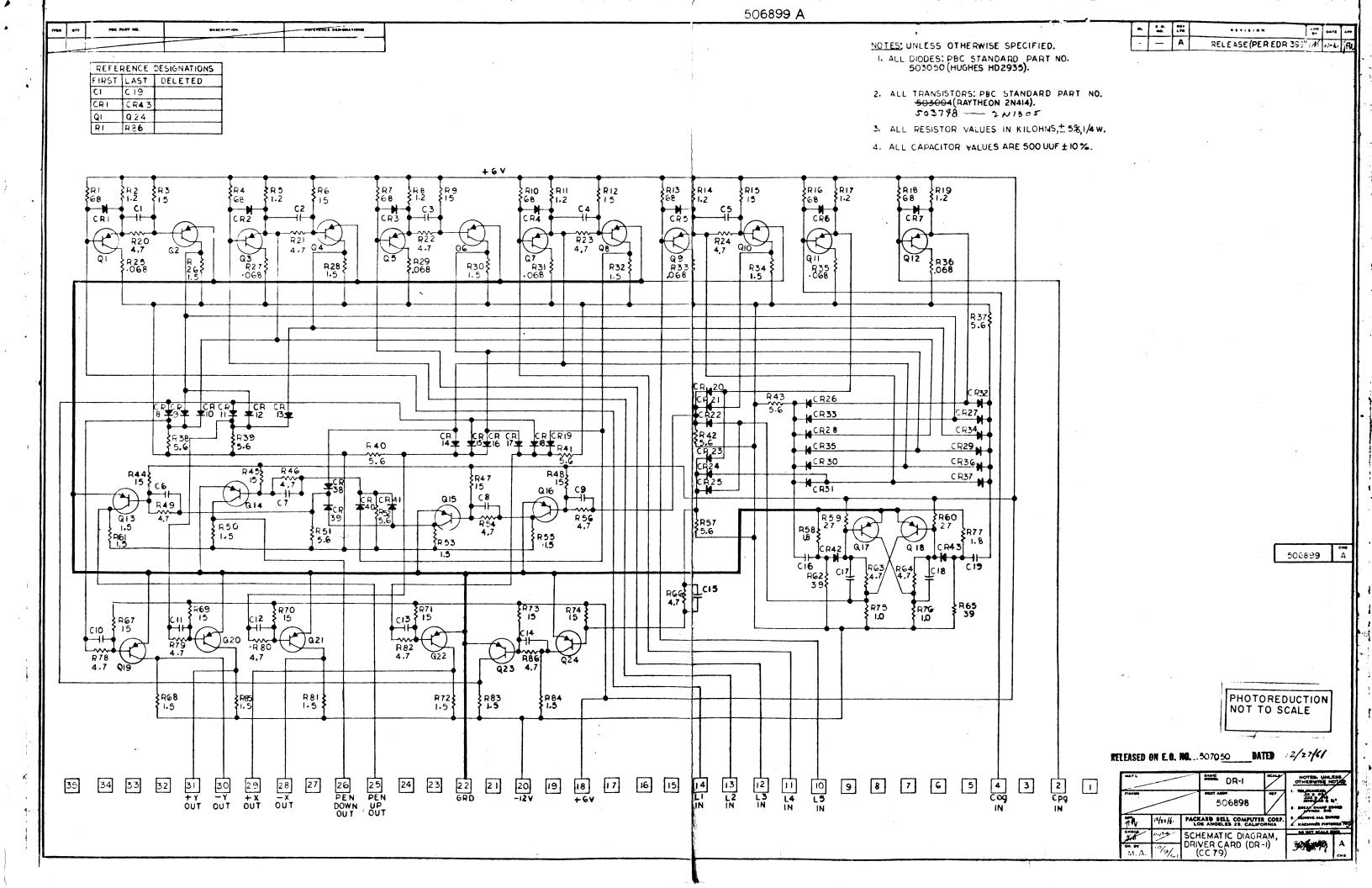


Figure 2. CC79 Driver Card, Logic Diagram

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YESNO TITLE (D12 -1)	(CC79)	Driver Card	NUMBE			CHG LTR	DATE
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TYPE ORDE		D ENG WORK OR		ASSEMBLY	DISPOSITIO		PARTS
CHG VAF					× M/C DISP	- U:	SE AS IS
X STOP RELE	ASE DRAWIN	G LIST NUMBERS	i _	NUMBERS	SCRAP		EWORK
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Refeat St.		-62 CUST SERV			×	NONE	
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		ansistors F	⁹ BC 503	3748 ((ZN1305	5)	
			⁹ BC 503	3748 ((ZN1305)	
			°BC 503		(2N1305	,)	
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	All tro	ansistors F	°BC 503	3748 ((2N1305	-) 	4
	All tro	ansistors F	°BC 503	3748 ((2N1305	-)	4
	All tro	ansistors F	°BC 503	3748 ((2N1305	-)	
	All tro	ansistors F	°BC 503	3748 ((2N1305	-)	
	All tro	ansistors F	PBC 503	3748 ((2N1305		-
	All tro	ansistors F	PBC 503	3748 ((2N1305		-
	All tro	ansistors F	BC 503	3748 ((2N1305		
	All tro	ansistors F	BC 503	3748 ((2N1305		
	All tro	ansistors F	BC 503	5748	(2N1305		
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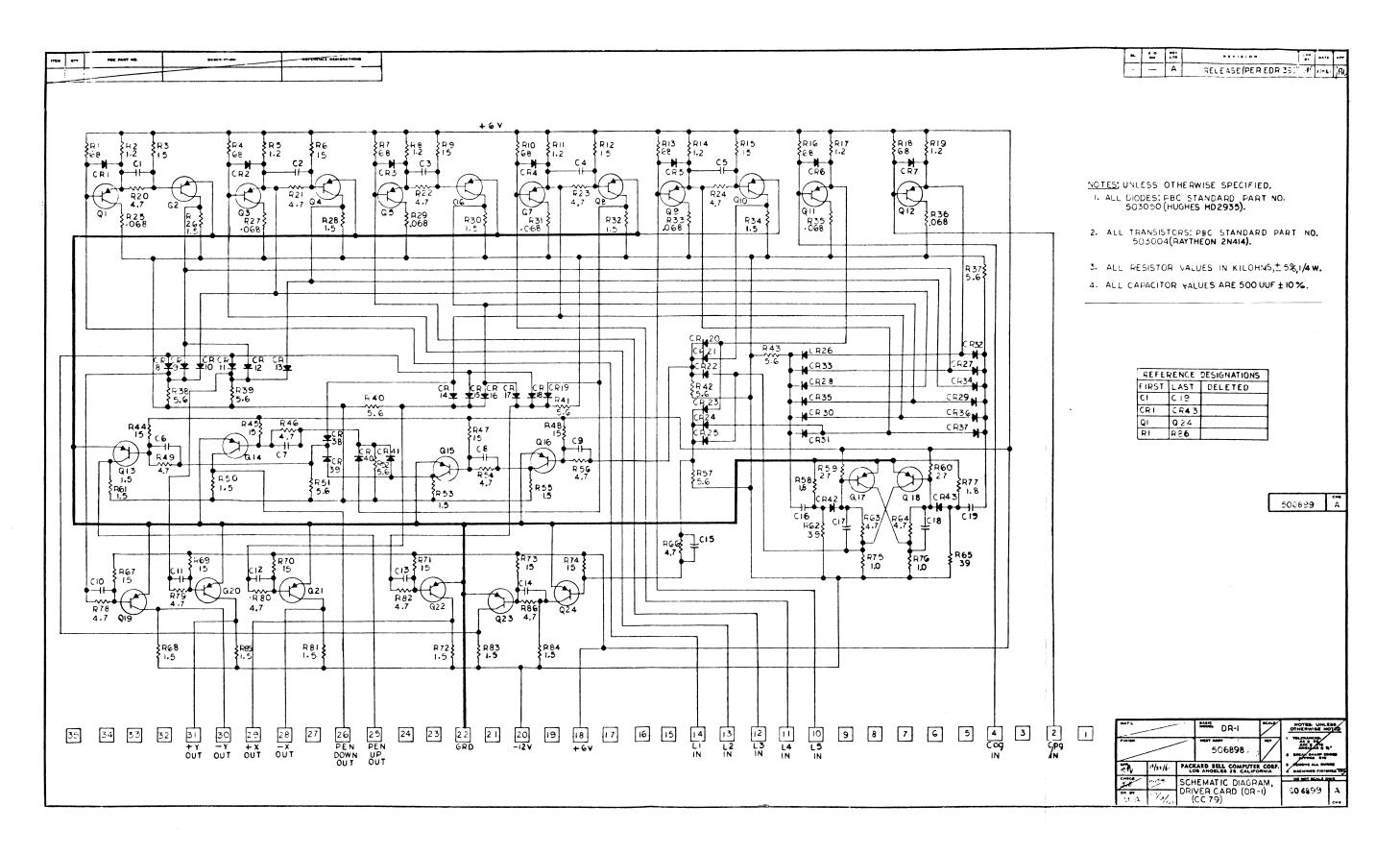


Figure 3. CC79 Driver Card, Schematic Diagram

C. PARTS LIST

A parts list for the DR-1 Digital Recorder is provided in Table 1 and illustrated in Figure 4.

 $\frac{\text{Table 1.}}{\text{DR-1 DIGITAL RECORDER, MAJOR COMPONENTS}}$

Part Description	PBCC Part Number	Qty
DR-1 DIGITAL RECORDER	509214	1
RECORDER, Model 560 R	509219	1
BASE, Mounting, Plotter	507236	1
WIRING ASSY, Printed	506898	1
CONNECTOR, Miniature	503166-25-1	2
CONNECTOR, 35-Pin	503019-1	1
CABLE ASSY	507258	1
CABLE ASSY	507259	1

D. PROGRAMMING

Control subroutine programming information is presented in Table 2. Flow diagrams are presented in Figure 5. For explanation of notation, refer to Programming Manual (PBC 1004).

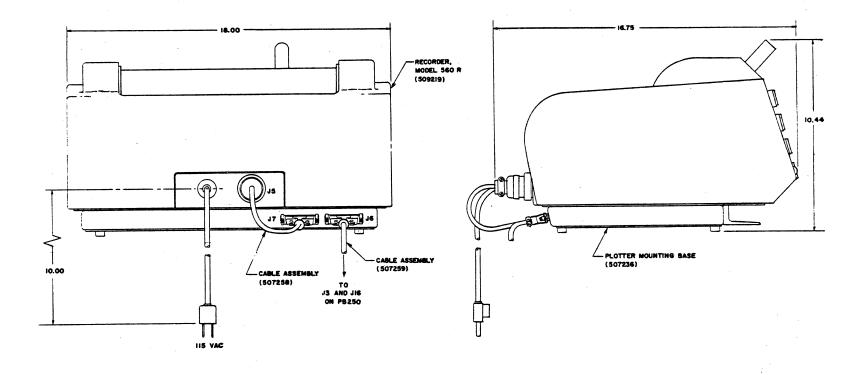


Figure 4. DR-1 Digital Recorder, Major Components

Table 2. (Sheet 1 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

To provide on-line control of the DR-1 Purpose: Digital Recorder pen and drum. The subroutine is relocatable and occu-Storage: pies one long line with the exception of sectors 231-234, 354-357 and 373-376. Output proceeds at approximately 200 Timing: steps per second for a continuous graph. When plotting points spaced at 1/2 inch, output proceeds at approximately 75 points per minute. Use: The calling sequence for the subroutine Calling Sequence is as follows: number of increments of 1/100 LDA inch in the X direction, negative numbers in two's complement form, Q = 21LDB number of increments of 1/100 inch in the Y direction, negative numbers in two's complement form, Q = 21LDC (See Return Command) TRU entry Entry is 000LL, where LL is the line location of the subroutine.

Return Command

The return command determines the mode of plotting as follows:

Table 2. (Sheet 2 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

Return Command
(Continued)

- a. A sequence-tagged TCN command to lower the pen, plot to the point (X_0, Y_0) and exit to the main program.
- b. A sequence-tagged TAN command to lower the pen, plot to the point (X_0, Y_0) , mark the point, and exit to the main program.
- c. A sequenced-tagged TBN command to raise the pen, and, upon reaching the point (X_0, Y_0) , exit to the main program.
- d. A TRU command to raise the pen and, upon reaching the point $(X_0, Y_0,)$ lower the pen, mark the point and exit to the main program.
- e. A sequence-tagged TOF command to set the pen location counter to (0, 0) and exit to the main program.

Upon returning to the main program, the contents of the A and B registers contain X_0 and Y_0 respectively.

A PTU command with line number of 30 is used to enable the plotter. The WOC commands controlling the movement of the pen and drum are as follows:

SSS WOC 10 to raise the pen SSS WOC 00 to lower the pen SSS WOC 21 to step + X SSS WOC 31 to step - X

Exit

Method:

Table 2. (Sheet 3 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

Method:	SSS WOC 24	to step + Y
	SSS WOC 26	-
(continued)	SSS WOC 20	to step + X + Y
	SSS WOC 30	to step - X + Y
	SSS WOC 22	to step + X - Y
	SSS WOC 32	to sten - X - V

A PTU with line number 32 is used to disable the plotter.

The subroutine determines the number of steps required to move the pen from its present location to the location supplied by the main program as follows:

$$X_0 - X_1 = X_2$$

 $Y_0 - Y_1 = Y_2$

The movement of the pen and drum is divided into three stages, enabling the approximate line to be plotted as close as possible to the desired line.



Table 2. (Sheet 4 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE		REMARKS
00007\$	00151307;	STD	1	Save (X_0, Y_0)
001	+0000000		2	Y ₀
002	+0000000		3	$\mathbf{x_0}$
003	004\$1007;	STC	4	
004	+0000000	Exit	5	
005	00650200;	IBC	6	
006	036\$7030;	PTU	16	Enable plotter
007	02152110;	SLT	7	9
010	01151307;	STD		Pen location — location counter
011	+0000000			Y ₁
012	+0000000			\mathbf{x}_{1}
013	00453707;	TRU		
014	252 0000;	Const		Sector decrement
015	11751107;	STA		I WOC ——→ (11707)
016	+0000001	Const		
017	363 1107;	STA		T - 1(36307)
020	23553707;	TRU		
021	171_3607;	TBN	3	—▶Set location counter to (0,0)
055	02782110;	SLT	વ	4
023	250 0507;	LDA	336.0	
024	153 1507;	SUB	374	Delay
025	075 3507;	TAN	30.0	~ _% ^
026	024\$3707;	TRU	30.8	3 ·
027	033 3607;	TBN	10	
030	03180507;	LDA	11	•
030	224\$6000;	woc	12	Pen down
032	036\$1107;	STA	13	,
033	03450507;	LDA		
034	224\$6010;	WOC		Pen up
035	036S1107;	STA		

Table 2. (Sheet 5 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS	
036	+0000000	woc	14 17	
037	005\$4400;	Crc	15	
040	046 0507;	LDA	Mark flag ——▶ (A)	
041	065 3507;	TAN		
042	24657032;	PTU	Disable plotter	
043	045\$2110;	SLT	23 1	
044	053\$4500;	CLA		
045	046S1207;	STB	24	
046	+0000000		Mark flag	
047	001 0707;	LDP	2≤ (X ₀ , Y ₀) (AB)	
050	012 1507;	SUB	26 x ₀ - x _i	
051	05281107;	STA	27	
052	+0000000		± X2	
053	05480300;	ROT/	28	
054	060 1507;	SUB		
055	06154300;	CLB		
056	011 1507;	SUB	29 Y ₀ - Y ₁	
057	06051107;	STA	30	
060	+0000000		± Y ₂	
061	044 3507;	TAN	31 Y ₂	
062	064 3407;	TCN	32 → x₂ 	
063	07050100;	IAC		
064	06550100;	IAC	× · · · · · · · · · · · · · · · · · · ·	
065	06654400;	CLC	guk G	
066	06754500;	CLA		
067	02356000;	woc	Pen down for mark	
070	052 1507;	SUB	·	
071	07255607;	CAM	X ₂ :zero	
072	+0000000	Const	1 -1	
073	145 7507;	TOF	To WOC Y only	

Table 2. (Sheet 6 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
074	07550100;	IAC	
075	17550407;	LDC	40
076	07785607;	CAM	Y2: zero
077	+0000000	Const	
100	140 7507;	TOF	To WOC X only
101	10251107;	STA	
102	+0000000		Y 2
103	104\$1007;	STC	1 -1
104	+0000000		$ \mathbf{x}_2 $
105	104 1507;	SUB	Y ₂ - X ₂
106	10751107;	STA	
107	+0000000		Greater flag
110	113 3507;	TAN	$ x_2 > y_2 $
111	102 0507;	LDA	$ \mathbf{x}_2 < \mathbf{y}_2 $
112	11350100;	IAC	, <u>-</u> , , , <u>-,</u>
113	102 0507;	LDA	•
114	11554300;	CLB	
115	+0000000		P
116	11750300;	ROT	
117	+0000000	[woc]	I WOC
120	244 04451207;	STB.	
121	12251207;	sтв	
122	+0000000		Large coordinate
123	236 1007;	STC	Small coordinate ——→(23607)
124	12652110;	SLT	1
125	12751407;	ADD	(A) + 1
126	15583100;	DIV	L _c /S _c
127	+0000001	Const	
130	115 5607;	САМ	(A): P
131	133 7507;	TOF	

Table 2. (Sheet 7 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
132	11654400;	CLC	To I WOC
133	334 0507;	LDA	
134	13581507;	SUB	I - 1
135	+0000001	Const	
136	334 1107;	STA	1 - 1 (33407)
137	15050300;	ROT	
140	334 1007;	STC	Coordinate to I
141	142S0607;	LDB	
142	+0000001	Const	
143	115 1207;	STB	1
144	31253707;	TRU	To select WOC
145	334 1007;	STC	Coordinate
146	14750607;	LDB	
147	+0000001	Const	
150	115 1207;	STB	1—→ P
151	26183707;	TRU	To select WOC
152	15351407;	ADD	E/O + 1
153	+0000001		
154	16254400;	CLC	
155	115 1207;	STB	
156	122 0507;	LDA	L _C (A)
157	236 1507;	SUB	L _c - S _c
160	16151107;	STA	
161	+0000000		D
162	16354400;	CLC	
163	16450000;	NIAC	(A) copied to (C)
164	16580100;	IAC	· · · ·
165	16654100;	GTB	
166	16750200;	IBC	
167	17250200;	IBC	E/O counter ——→(B)

Table 2. (Sheet 8 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
170	17252110;	SLT	1
171	367\$4500;	CLA	
172	22153100;	DIV	D/P
173	235 3507;	TAN	Odd pass
174	36253707;	TRU	Even pass
175	+0000021	Const	Mark terminator
176	17780607;	LDB	41
177	+1111100	Const	Mark constant
200	207 0507;	LDA	্ব To save WOC table
201	21052507;	IAM	43
202	21256024;	woc	+ Y
203	21256022;	woc	+ X - Y
204	212560323	woc	· - X - Y
205	21256030;	woc	- X + Y
206	21256020;	woc	1 + X + Y
207	21256026;	woc	1 - Y
210	215 1107;	STA	NA.
211	21250100;	IAC	45 Terminator ——→(C)
212	21350100;	IAC '	48
213	21454400;	CLC	*
214	21652100;	LSD	49 1
215	+0000000	[woc]	将 1
216	200 3607;	TBN	50 To change WOC
217	042 3407;	TCN	5\ Point marked
220	21250100;	IAC	5 t
221	334 1207;	STB	1(33407)
222	115 0407;	LDC	P C
223	253\$3200;	MUP	(I) (P)
224	22550507;	LDA	1,8
225	+0000015	Const	

Table 2. (Sheet 9 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
226	016 1507;	SUB	Delay
227	043 3507;	TAN	20 22
230	22653707;	TRU	21 *
23507\$	236\$0507;	LDA	
236	+0000000		s _c
237	24055607;	CAM	S _c : zero
240	+0000000	Const	
241	333 7507;	TOF	
242	24354400;	CLC	
243	+0000000	Const	·
244	+0000000	[woc]	s _c woc
245	36150607;	LDB	E/O counter ——— (B)
246	001 0707;	LDP	\times (X ₀ , Y ₀) \longrightarrow (A B)
247	01083707;	TRU	
250	+0000034	Const	
251	33151507;	sub	S _c - 1
252	+0000000		(I P)
253	252 1207;	STB	
254	161 0507;	LDA	D (A)
255	252 1507;	SUB	D - (I P)
256	363 1107;	STA	T (36307)
257	107 0507;	LDA	Greater flag
260	312 3507;	TAN	
261	060 0507;	LDA	± Y ₂ →(A)
262	266 3507;	TAN	
263	26450507:	LDA	
264	377\$6024;	woc	WOC + Y
265	26754400;	CLC	
266	26780507;	LDA	
267	377\$6026;	woc	WOC - Y

Table 2. (Sheet 10 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
270	27155607;	CAM	<u> </u>
271	37756024;	Const	
272	052 0607;	LDB	± X ₂ → (B)
273	303 7507;	TOF	
274	300 3607;	TBN	
275	27650607;	LDB	
276	25156022;	woc	WOC + X - Y
277	357\$4400;	CLC	
300	301.50607;	LDB	
301	25156032;	woc	WOC - X - Y
302	35754400;	CLC	
303	307_3607;	TBN	——→ X + Y
304	305S0607;	LDB	
305	25156020;	woc	WOC + X + Y
306	35754400;	CrC	
307	31050607;	LDB	
310	25156030;	woc	- X + Y
311	357\$4400;	CLC	
312	052 0507;	LDA	± X ₂ ▶(A)
313	317 3507;	TAN	
314	31580507;	LDA	
315	37786021;	woc	woc + x
316	320\$4400;	CLC	
317	32050507;	LDA	
320	377\$6031;	woc	woc - x
321	32255607;	CAM	_
322	37756021;	Const	
323	060 0607;	LDB	± Y ₂
324	327 7507;	TOF	
325	300 3607:	TBN	

Table 2. (Sheet 11 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	REMARKS
326	310S0607;	LDB	
327	275 3607;	TBN	
330	30580607;	LDB	>+ X + Y
331	+0000001	Const	
332	236 1107;	STA	S _c - 1——→ (23607)
333	33450507;	LDA	
334	+0000000		I
335	33655607;	CAM	I: zero
336	+0000000	Const	
337	341 7507;	TOF	
340	352\$4400;	Crc	
341	363 0507;	LDA	T : zero
342	343S5607;	CAM	-
343	+0000000	Const	
344	346 7507;	TOF	
345	36154500;	CLA	
346	236 0507;	LDA	
347	35055607;	CAM	→ S _c : zero's
350	+0000000	Const	
351	040 7507;	TOF	
352	23454500;	CLA	
353	116\$4500;	CLA	0's
36007\$	37151107;	STA	
361	+0000000	Const	
362	36350507;	LDA	
363	+0000000		т
364	36555607;	CAM	т:0
365	+0000000	Const	
366	235 7507;	TOF	
367	37054400;	CLC	

Table 2. (Sheet 12 of 12)

DR-1 DIGITAL RECORDER CONTROL SUBROUTINE

LOCATION	INSTRUCTION	SYMBOLIC OP CODE	N.E. MARKS
370	00754300;	CLB	
371	+0000000		T WOC
372	014\$1507;	SUB	
37707\$	01681507;	SUB	WOC - sector decrement
,			
		-	
			. *
		 	
		1	
		-	
			·

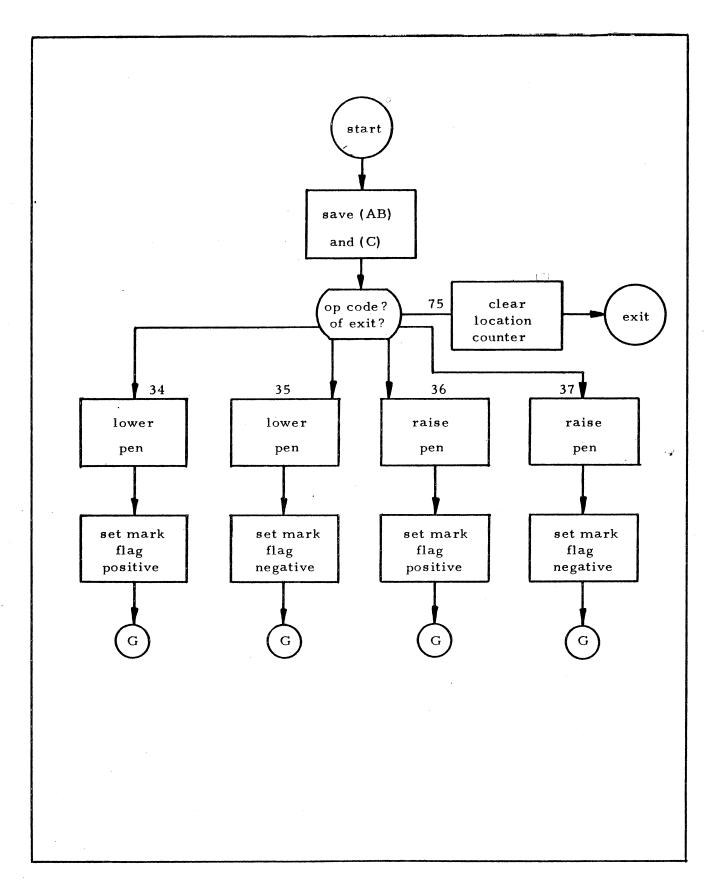


Figure 5. Flow Diagram for DR-1 Control Subroutine (Sheet 1 of 3)

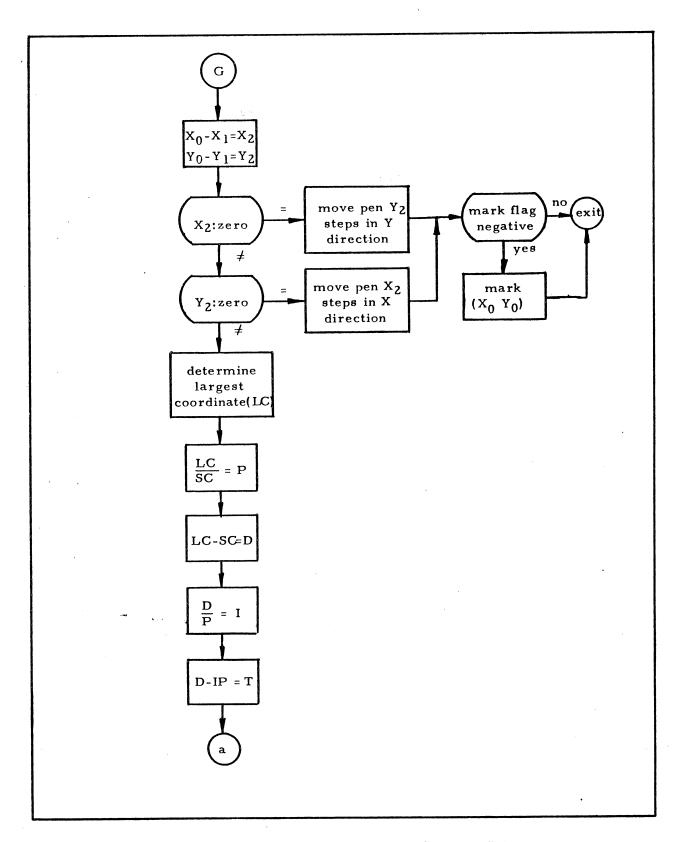


Figure 5. Flow Diagram for DR-1 Control Subroutine (Sheet 2 of 3)

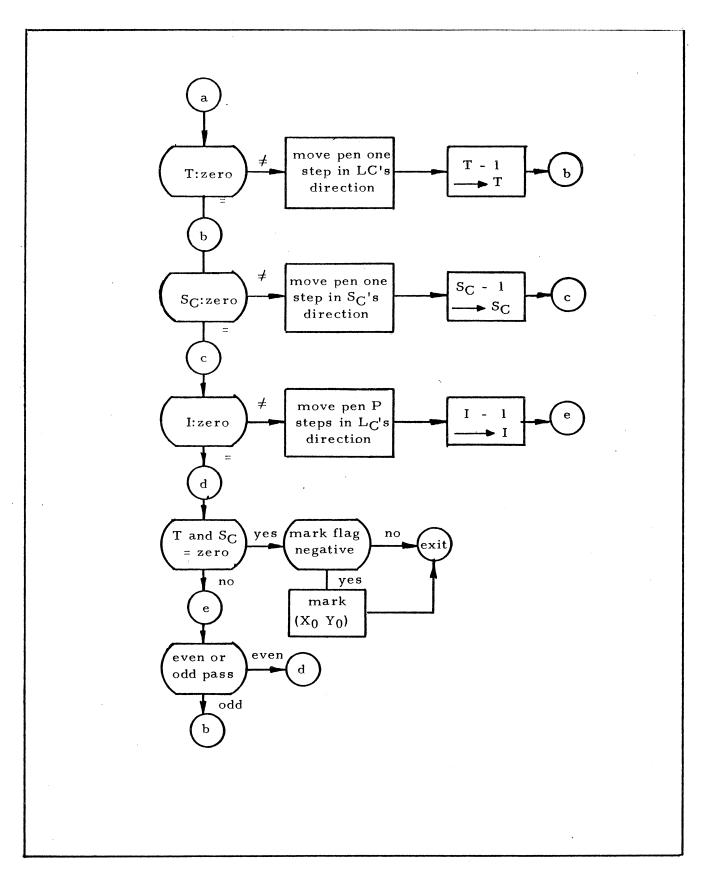


Figure 5. Flow Diagram for DR-1 Control Subroutine (Sheet 3 of 3)